

TITEBOND® INTERIOR/EXTERIOR CONSTRUCTION ADHESIVE

PHYSICAL PROPERTIES	Type: Synthetic elastomeric polymer State: Medium-viscosity mastic Color: Tan Solids: 74% Viscosity: 130,000 cps				Calculated VOC: 310 g/L Weight/gallon: 10.0 lbs. Flashpoint: <0°F. Freeze/thaw stability: Will not freeze Storage life: 12 months in tightly closed containers at 75°F.												
APPLICATION GUIDELINES	Application temperature: 40°F. to 100°F. Service temperatures: -20°F. to 120°F. Method of application: Cartridge/caulking gun Coverage (maximum): Approximate length of bead according to bead diameter: <table><tr><td>Container</td><td>1/8" bead</td><td>1/4" bead</td><td>3/8" bead</td></tr><tr><td>10.5 oz. Cartridge</td><td>129 ft.</td><td>32 ft.</td><td>14 ft.</td></tr><tr><td>29 oz. Cartridge</td><td>355 ft.</td><td>89 ft.</td><td>39 ft.</td></tr></table> Working time: Approximately 10-20 minutes for a 1/4" bead Working surfaces: Surfaces to be bonded should be clean, dry and free from excessive oil, grease, water, dirt or any other material that may deter adhesion. Apply mastic to panel perimeters and on 16-inch centers or a criss-cross pattern to ensure maximum adhesion. Temporary bracing or nailing may be needed to improve contact until adhesive dries. Allow to cure overnight for maximum strength. Cleanup: Scrape off dried excess with a putty knife. Remove residue with mineral spirits or equivalent solvent. Follow solvent vendor's precautions when using solvents. NOTE: Test solvent in an out-of-the-way area to make sure it will not mar or attack the surface.					Container	1/8" bead	1/4" bead	3/8" bead	10.5 oz. Cartridge	129 ft.	32 ft.	14 ft.	29 oz. Cartridge	355 ft.	89 ft.	39 ft.
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PRODUCT FEATURES	<ul style="list-style-type: none">• Ideal for wood, paneling, polystyrene and urethane foams, drywall, metal, concrete, hardboard, tub surrounds and other construction materials.• Highly water-resistant.• Exceeds the performance requirements of the American Plywood Association's AFG-01, ASTM C557 and CAN/CGSB-71.25M.																
LIMITATIONS	Titebond Interior/Exterior is not designed for continuous submersion. Do not apply to polystyrene foam if temperature is 90°F. or greater. Do not apply over wallpaper. Do not adhere one non-porous material to another since this will slow or prevent drying.																
CAUTION STATEMENT	DANGER: EXTREMELY FLAMMABLE. VAPOR HARMFUL. Contains hexane and isopropyl alcohol. Do not use near heat, sparks & flame. Use only with positive cross-ventilation. Avoid breathing vapors. Do not swallow. Do not allow eye contact or prolonged skin contact. Uncured product can cause eye or skin irritation. Prolonged or repeated overexposure to solvents in uncured product can cause central nervous system, peripheral nervous system, eye, skin or respiratory system effects. First Aid: If dizziness or other adverse health effects are experienced, move to fresh air; contact physician if discomfort persists. If eye contact occurs, flush eyes with water for 15 minutes; contact physician immediately. If swallowed, do not induce vomiting; contact physician immediately. Wash skin contact areas with soap and water; contact physician if irritation persists. For additional information, refer to Material Safety Data Sheet. KEEP OUT OF THE REACH OF CHILDREN. WARNING: This product contains small amounts of toluene, a chemical known to the state of California to cause birth defects or other reproductive harm.																
ORDERING INFORMATION	Cat. No.	Size	Units per Package	Weight	Packages per Pallet												
	3451	10.5 oz. Cartridge	12	12	108												
	43451	10.5 oz. Mini Pallet	324 tubes	328	27												
	3452	29 oz. Cartridge	12	32	38												

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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