Franklin International

Safety Data Sheet

Titebond Heavy Duty Construction Adhesive

Section 1. Identification

GHS product identifier : Titebond Heavy Duty Construction Adhesive

Other means of identification

: None known.

Product type : paste CAS # : mixture

Address : Franklin International 2020 Bruck Street Columbus OH 43207

Contact person : Franklin Technical Services

Telephone : (800) 877-4583

In case of emergency : Franklin Security (614) 445-1300

 Reference number
 : 3195

 Product code
 : 5261

 Date of revision
 : 10/2/2015.

 Print date
 : 10/2/2015.

 Chemtrec (24 Hour)
 : (800) 424 - 1

Chemtrec (24 Hour) : (800) 424 - 9300 **Chemtrec International** : (703) 527 - 3887

Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Adhesives

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2 SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION (Fertility) (inhalation) - Category 2 TOXIC TO REPRODUCTION (Unborn child) (inhalation) - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation and Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (peripheral nervous

system) (inhalation) - Category 1

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (liver) (inhalation) -

Category 2

GHS label elements

Hazard pictograms







Date of issue/Date of revision : 10/2/2015. Version : 4.2 1/16

Section 2. Hazards identification

Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor.

Causes serious eve irritation.

Causes skin irritation.

Suspected of damaging fertility or the unborn child if inhaled.

May cause respiratory irritation. May cause drowsiness and dizziness.

Causes damage to organs through prolonged or repeated exposure if inhaled.

(peripheral nervous system)

May cause damage to organs through prolonged or repeated exposure if inhaled. (liver)

Precautionary statements

General

: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces. sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only nonsparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response

: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Supplemental label elements

: Avoid contact with skin and clothing. Wash thoroughly after handling.

Hazards not otherwise classified

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Hazardous ingredients

United States

| Name | CAS number | % |
|--|------------|-----------|
| n-hexane | 110-54-3 | 10 - 25 |
| acetone | 67-64-1 | 10 - 25 |
| toluene | 108-88-3 | 5 - 10 |
| 6,6'-di-tert-butyl-2,2'-methylenedi-p-cresol | 119-47-1 | 0.1 - 0.5 |

Canada

| Name | CAS number | % |
|------------------|---------------------|--------------------|
| n-hexane acetone | 110-54-3 67-64-1 | 10 - 25 10 - 25 |
| toluene | 108-88-3 | 5 - 10 |

| V | <u>exico</u> | | | Cla | ssific | ation |
|---|--------------|--|--|-----|--------|-------|
| | | | | | | 1 |

Date of issue/Date of revision : 10/2/2015. Version: 4.2 2/16 Titebond Heavy Duty Construction Adhesive

Section 3. Composition/information on ingredients

| Name | CAS number | UN number | % | IDLH | Н | F | R | Special |
|----------|---------------|-----------|---------|----------|---|---|---|---------|
| n-hexane | 110-54-3 | UN1993 | 10 - 25 | 1100 ppm | 1 | 3 | 1 | - |
| acetone | 67-64-1 | UN1993 | 10 - 25 | 2500 ppm | 2 | 3 | 0 | - |
| toluene | 108-88-3 | UN1993 | 5 - 10 | 500 ppm | 2 | 3 | 0 | - |

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact

: Causes serious eye irritation.

Inhalation

 Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation.

Skin contact

: Causes skin irritation. Defatting to the skin.

Ingestion

: Can cause central nervous system (CNS) depression. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact

: Adverse symptoms may include the following:

pain or irritation watering redness

 Date of issue/Date of revision
 : 10/2/2015.
 Version : 4.2
 3/16

Section 4. First aid measures

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to

give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media

nocific hazards a

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Date of issue/Date of revision : 10/2/2015. Version : 4.2 4/16

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible. absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating. drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: -17 to 40°C (1.4 to 104°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area. away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Date of issue/Date of revision : 10/2/2015. Version: 4.2 5/16

Section 8. Exposure controls/personal protection

Control parameters

United States

Occupational exposure limits

| Ingredient name | Exposure limits |
|-----------------|---|
| n-hexane | OSHA PEL 1989 (United States, 3/1989). |
| | TWA: 50 ppm 8 hours. |
| | TWA: 180 mg/m³ 8 hours. |
| | NIOSH REL (United States, 10/2013). |
| | TWA: 50 ppm 10 hours. |
| | TWA: 180 mg/m³ 10 hours. |
| | ACGIH TLV (United States, 3/2015). Absorbed through skin. |
| | TWA: 50 ppm 8 hours. |
| | OSHA PEL (United States, 2/2013). |
| | TWA: 500 ppm 8 hours. |
| | TWA: 1800 mg/m³ 8 hours. |
| acetone | ACGIH TLV (United States, 3/2015). |
| | TWA: 250 ppm 8 hours. |
| | STEL: 500 ppm 15 minutes. |
| | OSHA PEL 1989 (United States, 3/1989). |
| | TWA: 750 ppm 8 hours. |
| | TWA: 1800 mg/m³ 8 hours. |
| | STEL: 1000 ppm 15 minutes. |
| | STEL: 2400 mg/m³ 15 minutes. |
| | NIOSH REL (United States, 10/2013). |
| | TWA: 250 ppm 10 hours. |
| | TWA: 590 mg/m³ 10 hours. |
| | OSHA PEL (United States, 2/2013). |
| | TWA: 1000 ppm 8 hours. |
| | TWA: 2400 mg/m³ 8 hours. |
| toluene | OSHA PEL 1989 (United States, 3/1989). |
| | TWA: 100 ppm 8 hours. |
| | TWA: 375 mg/m³ 8 hours. |
| | STEL: 150 ppm 15 minutes. |
| | STEL: 560 mg/m³ 15 minutes. |
| | OSHA PEL Z2 (United States, 2/2013). |
| | TWA: 200 ppm 8 hours. |
| | CEIL: 300 ppm |
| | AMP: 500 ppm 10 minutes. |
| | NIOSH REL (United States, 10/2013). |
| | TWA: 100 ppm 10 hours. |
| | TWA: 375 mg/m³ 10 hours. STEL: 150 ppm 15 minutes. |
| | STEL: 560 mg/m³ 15 minutes. |
| | ACGIH TLV (United States, 3/2015). |
| | TWA: 20 ppm 8 hours. |
| | TWA. 20 ppin o nouis. |

Canada

| Occupational exposure limits | | TWA (8 hours) | | STEL (15 mins) | | | Ceiling | | | | |
|------------------------------|---|---------------------------------|---------------------------|------------------|----------------------------------|--------------------------------|------------------|-------------|------------------|------------------|---------------------------------|
| Ingredient | List name | ppm | mg/ m³ | Other | ppm | mg/ m³ | Other | ppm | mg/ m³ | Other | Notations |
| n-hexane | US ACGIH 3/2015 AB 4/2009 BC 2/2015 ON 7/2015 QC 1/2014 | 50 50 20 50 50 | - 176 - - 176 | - - - - | - - - - | - - - | - - - | - - - | - - - | - - - - | [1] [1] [1] [1] [1] |
| acetone | US ACGIH 3/2015 AB 4/2009 BC 2/2015 ON 7/2015 QC 1/2014 | 250 500 250 500 500 | 1200 - 1188 1190 | - - - - | 500 750 500 750 1000 | - 1800 - 1782 2380 | - - - - | - | - - - - | - - - - | |
| toluene | US ACGIH 3/2015 AB 4/2009 BC 2/2015 ON 7/2015 QC 1/2014 | 20 50 20 20 50 | - 188 - - 188 | - - - - | - - - - | - - - - | - - - - | - - - | - - - - | - - - - | [1] |

Date of issue/Date of revision : 10/2/2015. Version : 4.2 6/16

Section 8. Exposure controls/personal protection

[1]Absorbed through skin.

Mexico

Occupational exposure limits

| Ingredient | Exposure limits |
|------------|---|
| n-hexane | NOM-010-STPS (Mexico, 9/2000). |
| | LMPE-PPT: 50 ppm 8 hours. |
| | LMPE-PPT: 176 mg/m³ 8 hours. |
| acetone | NOM-010-STPS (Mexico, 9/2000). |
| | LMPE-PPT: 1000 ppm 8 hours. |
| | LMPE-PPT: 2400 mg/m³ 8 hours. |
| | LMPE-CT: 3000 mg/m³ 15 minutes. |
| | LMPE-CT: 1260 ppm 15 minutes. |
| toluene | NOM-010-STPS (Mexico, 9/2000). Absorbed through skin. |
| | LMPE-PPT: 50 ppm 8 hours. |
| | LMPE-PPT: 188 mg/m³ 8 hours. |

Consult local authorities for acceptable exposure limits.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Date of issue/Date of revision : 10/2/2015. Version : 4.2 7/16

Section 8. Exposure controls/personal protection

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Paste.]

Color : Beige.

Odor : Solvent. [Strong] **Odor threshold** : Not available. pН : Not applicable. **Melting point** : Not available. **Boiling point** : 56°C (132.8°F)

Flash point : Closed cup: -18°C (-0.4°F) [Setaflash.]

Flammability (solid, gas) : Highly flammable in the presence of the following materials or conditions: open flames,

sparks and static discharge.

Lower and upper explosive

(flammable) limits

: Lower: 1.2% Upper: 12.8%

VOC (less water, less

exempt solvents)

: 281 g/l

Relative density 1.07365

Solubility : Insoluble in the following materials: cold water.

: 252°C (485.6°F) **Auto-ignition temperature**

Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

Possibility of hazardous

: The product is stable.

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials

: Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|--|-----------------------|---------|-------------|----------|
| n-hexane | LC50 Inhalation Gas. | Rat | 48000 ppm | 4 hours |
| | LD50 Dermal | Rabbit | >3295 mg/kg | _ |
| | LD50 Oral | Rat | 15840 mg/kg | - |
| acetone | LD50 Oral | Rat | 5800 mg/kg | - |
| toluene | LC50 Inhalation Vapor | Rat | 49 g/m³ | 4 hours |
| | LD50 Oral | Rat | 636 mg/kg | - |
| 6,6'-di-tert-butyl-2,2'- methylenedi-p-cresol | LD50 Oral | Rat | 4880 mg/kg | - |

Date of issue/Date of revision : 10/2/2015. Version: 4.2 8/16

Section 11. Toxicological information

Conclusion/Summary

: Not available.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|--------------------------|--------------------------|----------|-------|--------------------|-------------|
| n-hexane | Eyes - Mild irritant | Rabbit | - | 10 milligrams | - |
| acetone | Eyes - Mild irritant | Human | - | 186300 parts | - |
| | | | | per million | |
| Eyes - Mild irritant | Eyes - Mild irritant | Rabbit | - | 10 microliters | - |
| Eyes - Moderate irritant | Eyes - Moderate irritant | Rabbit | - | 24 hours 20 | - |
| | | | | milligrams | |
| Eyes - Severe irritant | Eyes - Severe irritant | Rabbit | - | 20 milligrams | - |
| Skin - Mild irritant | Skin - Mild irritant | Rabbit | - | 24 hours 500 | - |
| Oli Marili ii i | | D | | milligrams | |
| Skin - Mild irritant | Skin - Mild irritant | Rabbit | - | 395 | - |
| talama | Even Mild imitent | Dobbit | | milligrams | |
| toluene | Eyes - Mild irritant | Rabbit | - | 0.5 minutes 100 | - |
| | | | | . • • | |
| Eyes - Mild irritant | Eyes - Mild irritant | Rabbit | _ | milligrams 870 | |
| Lyes - Mila IIIItant | Lyes - Willa IIIItani | Ιζαυσίι | - | Micrograms | - |
| Eyes - Severe irritant | Eyes - Severe irritant | Rabbit | _ | 24 hours 2 | _ |
| Lyou covere iiiiaii | | , tabbit | | milligrams | |
| Skin - Mild irritant | Skin - Mild irritant | Pig | _ | 24 hours 250 | _ |
| | | 1.3 | | microliters | |
| Skin - Mild irritant | Skin - Mild irritant | Rabbit | - | 435 | - |
| | | | | milligrams | |
| Skin - Moderate irritant | Skin - Moderate irritant | Rabbit | - | 24 hours 20 | - |
| | | | | milligrams | |
| Skin - Moderate irritant | Skin - Moderate irritant | Rabbit | - | 500 | - |
| | | | | milligrams | |
| 6,6'-di-tert-butyl-2,2'- | Eyes - Moderate irritant | Rabbit | - | 24 hours 100 | - |
| methylenedi-p-cresol | | | | milligrams | |

Conclusion/Summary

Skin

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Eyes

: Moderately irritating to eyes.

Respiratory

: High vapor concentrations can cause headaches, dizziness, drowsiness and nausea and may lead to unconsciousness.

Reproductive toxicity

| Product/ingredient name | Maternal toxicity | Fertility | Development toxin | Species | Dose | Exposure |
|-------------------------|-------------------|-----------|-------------------|---------|------------|----------|
| toluene | - | - | - | Rat | Inhalation | - |

Conclusion/Summary

: Reproductive toxicant - female

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|----------|------------|-------------------|---|
| n-hexane | Category 3 | | Respiratory tract irritation and Narcotic effects |
| | 0 3 | | Narcotic effects Narcotic effects |

Specific target organ toxicity (repeated exposure)

Date of issue/Date of revision : 10/2/2015. Version : 4.2 9/16

Section 11. Toxicological information

| Name | 3.3 | Route of exposure | Target organs |
|----------|------------|-------------------|---------------------------|
| n-hexane | Category 1 | | peripheral nervous system |
| toluene | Category 2 | Not determined | Not determined |

Aspiration hazard

| Name | Result |
|------|---|
| | ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure

: Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and

dizziness. May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin.

Ingestion: Can cause central nervous system (CNS) depression. Irritating to mouth, throat and

stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Date of issue/Date of revision : 10/2/2015. Version : 4.2 10/16

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|-------------------------|-------------------------------------|---|----------|
| n-hexane | Acute EC50 0.89 mg/l | Algae | 96 hours |
| | Acute EC50 3.9 mg/l | Crustaceans | 48 hours |
| | Acute LC50 2.5 mg/l | Fish - fathead minnow | 96 hours |
| | Chronic NOEC 4.9 mg/l | Crustaceans | 21 days |
| | Chronic NOEC 2.8 mg/l | Fish - rainbow trout | 28 days |
| acetone | Acute EC50 20.565 mg/l Marine water | Algae - Ulva pertusa | 96 hours |
| | Acute LC50 6000000 µg/l Fresh water | Crustaceans - Gammarus pulex | 48 hours |
| | Acute LC50 10000 µg/l Fresh water | Daphnia - Daphnia magna | 48 hours |
| | Acute LC50 5600 ppm Fresh water | Fish - Poecilia reticulata | 96 hours |
| | Chronic NOEC 4.95 mg/l Marine water | Algae - Ulva pertusa | 96 hours |
| | Chronic NOEC 0.016 ml/L Fresh water | Crustaceans - Daphniidae | 21 days |
| | Chronic NOEC 0.1 ml/L Fresh water | Daphnia - Daphnia magna - | 21 days |
| | | Neonate | |
| | Chronic NOEC 5 µg/l Marine water | Fish - Gasterosteus aculeatus - Larvae | 42 days |
| toluene | Acute EC50 12500 µg/l Fresh water | Algae - Pseudokirchneriella | 72 hours |
| | | subcapitata | |
| | Acute EC50 11600 μg/l Fresh water | Crustaceans - Gammarus | 48 hours |
| | A suita ECEO COOO wall Ereah water | pseudolimnaeus - Adult | 10 haven |
| | Acute EC50 6000 μg/l Fresh water | Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling) | 48 hours |
| | Acute LC50 5500 μg/l Fresh water | Fish - Oncorhynchus kisutch - Fry | 96 hours |
| | Chronic NOEC 1000 µg/l Fresh water | Daphnia - Daphnia magna | 21 days |

Conclusion/Summary

: Not available.

Persistence and degradability

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| n-hexane | - | - | Readily |
| toluene | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogPow | BCF | Potential |
|--|----------------------------|------------------------------|----------------------------|
| n-hexane acetone toluene 6,6'-di-tert-butyl-2,2'- methylenedi-p-cresol | 4 -0.23 2.73 6.25 | 501.187 3 90 549.54 | high low low high |

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been

Date of issue/Date of revision : 10/2/2015. Version : 4.2 11/16

Section 13. Disposal considerations

cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Toxic hazardous waste "U" List

| Ingredient | CAS# | Status | Reference number |
|--|----------|--------|------------------|
| Acetone (I); 2-Propanone (I) Toluene; Benzene, methyl- | 67-64-1 | Listed | U002 |
| | 108-88-3 | Listed | U220 |

Section 14. Transport information

| | DOT Classification | TDG Classification | Mexico Classification | ADR/RID | IMDG | IATA |
|----------------------------|---|--|--|---|---|--|
| UN number | 1133 | 1133 | 1133 | 1133 | 1133 | 1133 |
| UN proper shipping name | ADHESIVES, containing flammable liquid (n-hexane, acetone) | ADHESIVES, containing flammable liquid (n- hexane, acetone) | ADHESIVES, containing flammable liquid (n- hexane, acetone) | ADHESIVES, containing flammable liquid | ADHESIVES, containing flammable liquid (n- hexane, acetone) | ADHESIVES, containing flammable liquid |
| Transport hazard class(es) | 3 | 3 | 3 | 3 | 3 | 3 |
| Packing group | III | III | III | III | III | III |
| Environmental hazards | Yes. | No. | No. | No. | Yes. | No. |
| Additional information | The marine pollutant mark is not required when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes. Reportable quantity 12163.7 lbs / 5522.3 kg [1358.8 gal / 5143.5 L] Package sizes shipped in quantities less | Remarks Limited quantity | Remarks Limited quantity | Special provisions 640 (E) Tunnel code (D/E) Remarks Limited quantity | The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Remarks Limited quantity | The environmentally hazardous substance mark may appear if required by other transportation regulations. Remarks Limited quantity |

Date of issue/Date of revision : 10/2/2015. Version : 4.2 12/16

Titebond Heavy Duty Construction Adhesive **Section 14. Transport information** than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements. **Remarks** Limited quantity

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: Not determined

> **United States inventory (TSCA** All components are listed or exempted.

8b):

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard

Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

| Name | % | Fire hazard | Sudden release of pressure | Reactive | Immediate (acute) health hazard | Delayed (chronic) health hazard |
|--|-----------|-------------|----------------------------------|----------|--|--|
| n-hexane | 10 - 25 | Yes. | No. | No. | Yes. | Yes. |
| acetone | 10 - 25 | Yes. | No. | No. | Yes. | No. |
| toluene | 5 - 10 | Yes. | No. | No. | Yes. | Yes. |
| 6,6'-di-tert-butyl-2,2'-methylenedi-p-cresol | 0.1 - 0.5 | Yes. | No. | No. | No. | Yes. |

Date of issue/Date of revision : 10/2/2015. Version: 4.2 13/16

Section 15. Regulatory information

SARA 313

| | Product name | CAS number | % |
|---------------------------------|--------------|------------|------------------------------|
| Form R - Reporting requirements | acetone | | 10 - 25 10 - 25 5 - 10 |
| Supplier notification | | | 10 - 25 5 - 10 |

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: HEXANE; ACETONE; TOLUENE

New York : The following components are listed: Hexane; Acetone; 2-Propanone; Toluene

New Jersey : The following components are listed: n-HEXANE; HEXANE; ACETONE;

2-PROPANONE; TOLUENE; BENZENE, METHYL-

Pennsylvania : The following components are listed: HEXANE; 2-PROPANONE; BENZENE, METHYL-

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

| Ingredient name | Cancer | Reproductive | No significant risk level | Maximum acceptable dosage level |
|-----------------|--------|--------------|---------------------------|---------------------------------|
| toluene | No. | Yes. | No. | 7000 µg/day (ingestion) |

Canada

Canadian lists

Canadian NPRI: The following components are listed: n-Hexane; Volatile organic compounds; Toluene

CEPA Toxic substances: The following components are listed: Volatile organic compounds

Canada inventory : All components are listed or exempted.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Mexico

Classification :



International regulations

International lists : Australia inventory (AICS): Not determined.

China inventory (IECSC): Not determined.

Japan inventory: Not determined. **Korea inventory**: Not determined.

Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): Not determined.

Philippines inventory (PICCS): Not determined. Taiwan inventory (CSNN): Not determined.

Europe : Not determined.

Date of issue/Date of revision : 10/2/2015. Version : 4.2 14/16

Titebond Heavy Duty Construction Adhesive

Section 15. Regulatory information

Chemical Weapons

Convention List Schedule

I Chemicals

Chemical Weapons

Convention List Schedule

II Chemicals

Chemical Weapons

Convention List Schedule

III Chemicals

: Not listed

: Not listed

: Not listed

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



Reprinted with permission from NFPA 704-2001, Identification of the Hazards of Materials for Emergency Response Copyright ©1997, National Fire Protection Association, Quincy, MA 02269. This reprinted material is not the complete and official position of the National Fire Protection Association, on the referenced subject which is represented only by the standard in its entirety.

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of printing : 10/2/2015.

Date of issue/Date of : 10/2/2015.

revision

Date of previous issue : 7/10/2015.

Version : 4.2

Key to abbreviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

Date of issue/Date of revision : 10/2/2015. Version : 4.2 15/16

Titebond Heavy Duty Construction Adhesive

Section 16. Other information

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 10/2/2015. Version : 4.2 16/16